Pentland Brands Ltd. Restricted Substances List

April 2016 Edition



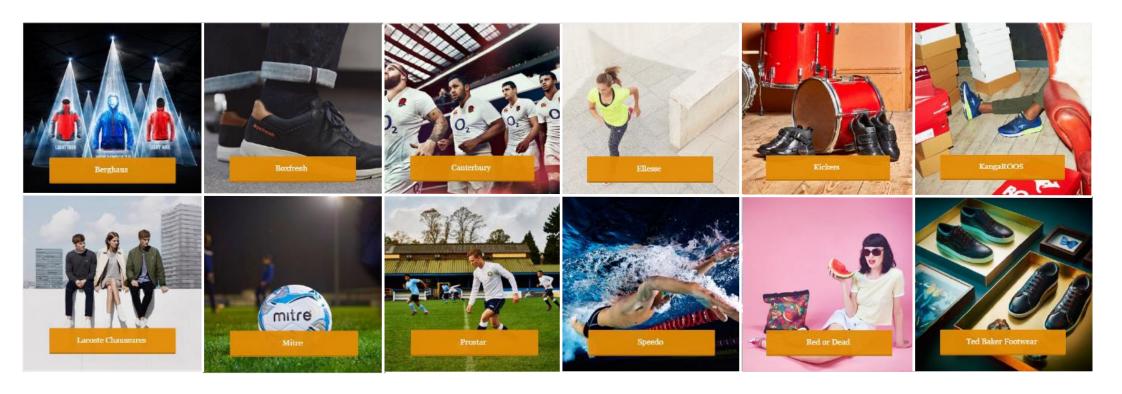
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Pentland Brands Ltd overview

Pentland Brands Ltd is the brand management division of Pentland Group plc.

We own brands including Berghaus, Canterbury of New Zealand, Speedo, Boxfresh, Ellesse, KangaROOS, Mitre, Prostar, and Red or Dead. We are the global licensee for Lacoste Chaussures and Ted Baker footwear, and the UK licensee for Kickers.



Restricted substances management: manufacturers' responsibility

Pentland Brands Ltd requires that its products are manufactured with regard for the safety of consumers and factory workers, and with consideration for the wider environment. This Restricted Substances List (RSL) provides details of chemicals and other potentially harmful substances that are restricted by Pentland, and allowable chemical limits for products placed on the market.

Pentland's RSL applies to all products sold under the name of any of the Pentland family of brands, whether sourced directly or by brands' licensee partners, unless communicated otherwise in writing.

It is the manufacturer's responsibility to comply with this RSL and avoid the use of harmful or illegal chemicals in the making of Pentland brands' products. RSL compliance is included in, or additional to, all legal partnership agreements relating to the manufacture of Pentland brands' product lines.

Pentland's brands reserve the right to request that manufacturers test materials, components or finished products against the RSL at any time. Responsibility for testing and associated costs lies with the supplier.

Brands' additional requirements

Several Pentland brands have additional requirements relating to substances used in manufacturing their products (e.g. Oekotex® or bluesign®). Brands will communicate these requirements to manufacturers and/or licensee partners.

Product testing

Pentland's brands conduct bespoke, risk-based testing programmes. Pentland's brands reserve the right to request that manufacturers test materials, components or finished products against the RSL at any time. Responsibility for testing and associated costs lies with the supplier.

Each Pentland brand will communicate with its manufacturers and/or licensee partners to specify the tests required on products or ranges.

Pentland's brands will assess any failure against the RSL standards individually and take appropriate action.

In the event of a test failure, manufacturers will be required to conduct failure analysis and, where appropriate, provide an action plan to resolve the issue for current and/or future production.

Suppliers may be required to remediate products, remake products or replace affected components at their own cost.

Adopting the AFIRM RSL



We have adopted the AFIRM RSL with some additions and modifications.

Modifications relate to:

- Substances for which Pentland Brands operate a restriction and will phase in the AFIRM standard over a period of time:
 - Acetophenone and 2-Phenyl-2-Propanol
 - OPEOs and NPEOs
 - Dimethylformamide (DMFa)
- Notes regarding slight variations to requirements listed in the AFIRM RSL:
 - Chromium (Cr)
 - Phthalates
 - VOCs
- Substances that Pentland deems to have a higher risk than the rating assigned in the AFIRM RSL:
 - Lead (Pb)
 - Cadmium (Cd)
 - PAHs

Additions are included for substances not listed on the AFIRM RSL that are restricted under the Pentland RSL:

- Isocyanates
- Antimicrobials
- ph
- Substances listed as SVHCs under Reach

Explanatory notes

Definition of ages

Various countries define the terms "babies", "children" and "adults" differently. Based on legislation, the age ranges listed below satisfy the most restrictive global requirements.

	Age Range
Babies	0 to 36 months
Children	36 months to 14 years
Adults	14 years and older

Colour key for rate of occurrence

Historically widely used; high occurrence level
Mid occurrence level
Low risk of failures

Requirements additional to the AFIRM RSL

CAS No.	Substance Rate of Occurrence*	Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement		
	Isocyanates					
multiple	Diphenylmethane diisocyanate (MDI)		Isocyanates are the building blocks for			
822-06-0	Hexamethylene diisocyanate (HDI)		polyurethane and under normal circumstances they are fully reacted to leave no residues in PU	Free- HPLC		
4098-71-9	Isophorone diisocyanate (IPDI)	1 ppm free	materials.	Blocked: GC-MS with injector block		
2778-42-9	Tetramethylxylene diisocyanate (TMXDI)	50 ppm blocked	Isocyanates are present in some adhesive formulations and if the adhesives are not	temperature at 300 °C; confirmation at		
584-84-9 and 91-08-7	Toluene diisocyanate (TDI)		formulated or cured properly then failures can	180°C		
3173-72-6	Napthylene-1,5,di-isocyanate (1,5-NDI)		occur.			
	Antimicrobials					
	The use of anti-microbial finishes or compone microbial chemical [not just the trade name] m	ents containing anti- ust be declared in a	-microbials is not permitted unless agreed in writing. T ccordance with the EU Biocidal products Directive	he name of the anti-		
	рН					
		Textiles 4.5- 9.0 Leather 3.5 - 8	Textiles: BS EN ISO 3071:2006 Leather: BS EN ISO 4045:2008 China: GB/T7573:2009			
	SVHCs under Reach legislation (Substances of Very High Concern)					
	The use of any chemicals listed as an SVHC under Reach legislation is not permitted unless agreed in writing. The list of SVH C's can be found here http://echa.europa.eu/candidate-list-table. Some SVHC's are alreadyrestricted by this RSL and by specific pieces of legislation and it must be understood that the list is subject to change in that new chemicals will be added, some SVHC's will become the subject of authorization or more stringent legislation.					

CAS No.	Substance Rate of Occurrence*	Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	
	Acetophenone and 2-Phenyl-2- Propanol				
98-86-2	Acetophenone				Pentland modification Pentland will not initially operate a pass/fail limit but will use tests to study
617-94-7	2-Phenyl-2-propanol	50 ppm each	Potential breakdow n products in EVA foam w hen using dicumyl peroxide as a blow ing agent.	Extraction in methanol GC/MS	prevalence of the chemicals in EVA materials with a view to a phase out.
	Alkylphenol (AP) and				Any results above 50 ppm must be reported
	AlkylphenolEthoxylates (APEOs), including all isomers				
104-40-5	New debard (AID) wired is seen				
11066-49-2 25154-52-3	Nonylphenol (NP), mixed isomers				
84852-15-3		Total: 100 ppm	APEOs can be used as or found in detergents, scouring agents, spinning oils, wetting agents,		
140-66-9			softeners, emulsifying/dispersing agents for dyes and		
1806-26-4	Octylphenol (OP), mixed isomers		prints, impregnating agents, de-gumming for silk production, dyes and pigment preparations, polyester		
27193-28-8			padding and dow n/featherfillings.		
9002-93-1	Octylphenolethoxylates (OPEOs)		APEOs and formulations containing APEOs are prohibited fromuse throughout supply chain and	Textile: EN ISO 18254:2014	Pentland modification
68987-90-6			manufacturing processes. We acknowledge that	Leather: EN ISO	500 ppm for OPEOs
9016-45-9			residual or trace concentrations of APEOs may still be	18218-1:2015	and NPEOs
26027-38-3		Total: 100 ppm	found at levels exceeding 100 ppm and that more time is necessary for the supply chain to phase them		Dentilend "
37205-87-1		Total. 100 ppili	out completely. This limit reflects anticipated EU		Pentland will phase in the 100 ppm standard
68412-54-4	Nonylphenolethoxylates (NPEOs)		legislation and was set to provide suppliers with advance warning and direction for continuous		
127087-87-0			improvement.		All results over 100 ppm must be reported

CAS No.	Substance Rate of Occurrence*	Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement
	Azo-amines			
92-67-1	4-Aminobiphenyl			
92-87-5	Benzidine			
95-69-2	4-Chlor-o-toluidine			
91-59-8	2-Naphthylamine			
97-56-3	o-Aminoazotoluene			
99-55-8	2-Amino-4-nitrotoluene			
106-47-8	p-Chloraniline			
615-05-4	2,4-Diaminoanisole			Textile: (EU): EN
101-77-9	4,4'-Diaminodiphenylmethane		Azo dyes and pigments are colourants that	14362-1:2015
91-94-1	3,3'-Dichlorobenzidine		incorporate one or several azo groups (-N=N-)	Leather: (EU):
119-90-4	3,3'-Dimethoxybenzidine		bound with aromatic compounds. Thousands of	CEN ISO/TS 17234- 1:2015
119-93-7	3,3'-Dimethylbenzidine	20 ppm each	azo dyes exist, but only those which degrade to	
838-88-0	3,3'-dimethyl-4,4'-diaminodiphenylmethane		form the listed cleavable amines are restricted.	p-Aminoazobenzene:
120-71-8	p-Cresidine		Azo dyes that release these amines are regulated	Textile: EN 14362- 3:2015
101-14-4	4,4'-Methylen-bis(2-chloraniline)		and should no longer be used for dyeing of	
101-80-4	4,4'-Oxydianiline		textiles.	Leather: 17234- 2:2011
139-65-1	4,4'-Thiodianiline			2.2011
95-53-4	o-Toluidine			
95-80-7	2,4-Toluylendiamine			
137-17-7	2,4,5-Trimethylaniline			
95-68-1	2,4 Xylidine			
87-62-7	2,6 Xylidine			
90-04-0	2-Methoxyaniline (= o-Anisidine)			
60-09-3	p-Aminoazobenzene			

CAS No.	Substance Rate of Occurrence*		Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement
	Bisphenol-A				
80-05-7	Bisphenol-A (BPA)		1 ppm	Used in the production of epoxy resins, polycarbonate plastics, flame retardants and PVC. Prohibited from use in food and drink containers, and items intended to come into contact with oral cavity.	Sample preparation: Extraction with methanol Measurement: DIN EN ISO 18857-2 (mod)
	Chlorinated Paraffins				
85535-85-8	Short-chain chlorinated Paraffins (SCCP) (C10-C13)		1000 ppm	May be used as flame retardants or as fat	ISO 18219:2015
85535-84-9	Medium-chain chlorinated Paraffins (MCCP) (C14-C17)		1000 ppm	liquoring agents in leather production.	130 10219.2013
	Chlorophenols				
15950-66-0	2,3,4-Trichlorophenol				
933-78-8	2,3,5-Trichlorophenol				1/011
933-75-5	2,3,6-Trichlorophenol			Chlorophenols are polychlorinated compounds	KOH extraction,15 hours at
95-95-4	2,4,5-Trichlorophenol			used as preservatives or pesticides. Pentachlorophenol (PCP) and tetrachlorophenol	90 degrees C
88-06-2	2,4,6-Trichlorophenol		0.5 ppm each	(TeCP) are sometimes used to prevent mould	§ 64 LFGB B 82.02-
609-19-8	3,4,5-Trichlorophenol	·	5.5 pp 546.1	and kill insects when growing cotton and when	08 or
4901-51-3	2,3,4,5-Tetrachlorophenol (TeCP)			storing/transporting fabrics. PCP and TeCP can DIN EN ISO	
58-90-2	2,3,4,6-Tetrachlorophenol (TeCP)			also be used as preservatives in print pastes.	17070:2015
935-95-5	2,3,5,6-Tetrachlorophenol (TeCP)				
87-86-5	Pentachlorophenol (PCP)				

CAS No.	Substance Rate of Occurrence*	Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement
	Chlororganic Carriers			
95-49-8	2-Chlorotoluene			
108-41-8	3-Chlorotoluene			
106-43-4	4-Chlorotoluene			
32768-54-0	2,3-Dichlorotoluene			
95-73-8	2,4-Dichlorotoluene			
19398-61-9	2,5-Dichlorotoluene			
118-69-4	2,6-Dichlorotoluene			
95-75-0	3,4-Dichlorotoluene			
2077-46-5	2,3,6-Trichlorotoluene			
6639-30-1	2,4,5-Trichlorotoluene		Chloreh annon and able vatalisence (able vin atad	
76057-12-0	2,3,4,5-Tetrachlorotoluene		Chlorobenzenes and chlorotoluenes (chlorinated aromatic hydrocarbons) can be used as carriers	
875-40-1	2,3,5,6-Tetrachlorotoluene	Total: 1 ppm	in the dyeing process of polyester or	DIN 54232:2010
877-11-2	Pentachlorotoluene		wool/polyester fibres. They can also be used as	DII V 04202.2010
541-73-1	1,3-Dichlorobenzene		solvents.	
106-46-7	1,4-Dichlorobenzene			
87-61-6	1,2,3-Trichlorobenzene			
120-82-1	1,2,4-Trichlorobenzene			
108-70-3	1,3,5-Trichlorobenzene			
634-66-2	1,2,3,4-Tetrachlorobenzene			
634-90-2	1,2,3,5-Tetrachlorobenzene			
95-94-3	1,2,4,5-Tetrachlorobenzene			
608-93-5	Pentachlorobenzene			
118-74-1	Hexachlorobenzene			
95-50-1	1,2-Dichlorobenzene	10 ppm		

CAS No.	Substance Rate of Occurrence*	Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	
	Dimethylformamide				
68-12-2	Dimethylformamide (DMFa)	500 ppm	DMFa is a solvent used in plastics, rubber, and polyurethane (PU) coating. It has a strong smell in finished products. Water-based PU does not contain DMFa and is therefore preferable.	DIN CEN ISO/TS 16189:2013	Pentland modification To enable us to understand the presence of DMFa in our supplychain: • All results above 100 ppm in mock leather must be reported • All results above 5 ppm in other end uses must be reported
	Dimethylfumarate				
624-49-7	Dimethylfumarate (DMFu)	0.1 ppm	DMFu is an anti-mold agent used in sachets in packaging to prevent the buildup of mold, especially during shipping.	ISO/TS 16186:2012	

CAS No.	Substance Rate of Occurrence*	Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement
	Dyes, Forbidden and Disperse			
2475-45-8	C.I. Disperse Blue 1			
2475-46-9	C.I. Disperse Blue 3			
3179-90-6	C.I. Disperse Blue 7			
3860-63-7	C.I. Disperse Blue 26			
12222-75-2	C.I. Disperse Blue 35			
69766-76-6	C.I. Disperse Blue 102			
12223-01-7	C.I. Disperse Blue 106			
61951-51-7	C.I. Disperse Blue 124			
23355-64-8	C.I. Disperse Brown 1			
2581-69-3	C.I. Disperse Orange 1			
730-40-5	C.I. Disperse Orange 3		Disperse dyes are a class of water-insoluble	
82-28-0	C.I. Disperse Orange 11	_	dyes that penetrate the fibre system of synthetic or manufactured fibres and are held in place by	
12223-33-5			physical forces without forming chemical bonds.	
13301-61-6	C.I. Disperse Orange 37/76/59	75 ppm each	Disperse dyes are used in synthetic fibre (e.g.,	DIN 54231:2005
51811-42-8		. o pp odo	polyester, acetate, polyamide).	
85136-74-9	C.I. Disperse Orange 149		Restricted disperse dyes are suspected of	
2872-52-8	C.I. Disperse Red 1		causing allergic reactions and are prohibited from	
2872-48-2	C.I. Disperse Red 11		use for dyeing of textiles.	
3179-89-3	C.I. Disperse Red 17			
61968-47-6	C.I. Disperse Red 151			
119-15-3	C.I. Disperse Yellow 1			
2832-40-8	C.I. Disperse Yellow 3	-		
6300-37-4	C.I. Disperse Yellow 7	-		
6373-73-5	C.I. Disperse Yellow 9	-		
6250-23-3	C.I. Disperse Yellow 23	-		
12236-29-2	C.I. Disperse Yellow 39	-		
54824-37-2	C.I. Disperse Yellow 49			
54077-16-6	C.I. Disperse Yellow 56			

CAS No.	Substance Rate of Occurrence*	Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement
	Dyes, Forbidden and Disperse continued			
3761-53-3	C.I. Acid Red 26			
569-61-9	C.I. Basic Red 9			
569-64-2				
2437-29-8	C.I. Basic Green 4			
10309-95-2			Disperse dyes are a class of water-insoluble	
548-62-9	C.I. Basic Violet 3		dyes that penetrate the fibre system of synthetic	
632-99-5	C.I. Basic Violet 14		or manufactured fibres and are held in place by	
2580-56-5	C.I. Basic Blue 26		physical forces without forming chemical bonds. Disperse dyes are used in synthetic fibre (e.g.,	
1937-37-7	C.I. Direct Black 38	75 ppm each	polyester, acetate, polyamide).	DIN 54231:2005
2602-46-2	C.I. Direct Blue 6		Restricted disperse dyes are suspected of	
573-58-0	C.I. Direct Red 28		causing allergic reactions and are prohibited from	
16071-86-6	C.I. Direct Brown 95		use for dyeing of textiles.	
60-11-7	4-Dimethylaminoazobenzene (Solvent Yellow 2)			
6786-83-0	C.I. Solvent Blue 4			
561-41-1	4,4'-bis(dimethylamino)-4"- (methylamino)trityl alcohol			
	Dyes, Navy Blue			
118685-33-9	Component 1: C39H23ClCrN7O12S.2Na		Navy blue colourants are regulated and are	
Not allocated	Component 2: C46H30CrN10O20S2.3Na	75 ppm each	prohibited from use for dyeing of textiles. (Index 611-070-00-2)	DIN 54231:2005

CAS No.	Substance Rate of Occurrence*	Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement
	Flame Retardants			
126-72-7	Tris(2,3,-dibromopropyl) phosphate (TRIS)			Methanol extraction, GC/MS
545-55-1	Tris(1-aziridinyl)phosphine oxide) (TEPA)			LC-MS
32534-81-9	Pentabromodiphenyl ether (PentaBDE)			Acetonitril extraction,
32536-52-0	Octabromodiphenyl ether (OctaBDE)			LC-DAD-MS, and
1163-19-5	Decabromodiphenyl ether (DecaBDE)			confirmation with
79-94-7	Tetrabromobisphenol A (TBBP A)		Flame-retardant chemicals are rarely used to	GC/MS
115-96-8	Tris(2-chloroethyl)phosphate (TCEP)	Total: 5 ppm	meet flammabilityrequirements in children's clothing and adult products. They should no longer be used in apparel and footwear.	
59536-65-1	Polybromobiphenyls (PBB)			
5412-25-9	Bis (2,3-dibromopropyl) phosphate (BIS)			
3194-55-6	Hexabromocyclododecane (HBCDD)			Methanol extraction,
3296-90-0	2,2-bis(bromomethyl)-1,3-propanediol (BBMP)			GC/MS
13674-87-8	Tris(1,3-dichloro-isopropyl) phosphate (TDCPP)			
25155-23-1	Trixylyl phosphate (TXP)			
	Fluorinated Greenhouse Gases			
Various	See Regulation (EC) No 842/2006 for a complete list.	0.1 ppm each		Sample preparation: Purge and trap — thermal desorption or SPME
				Measurement: GC/MS
	Formaldehyde			
50-00-0	Formaldehyde	Adults and children: 75 ppm Babies: 16 ppm	Used in textiles as an anti-creasing and anti- shrinking agent. It is also often used in polymeric resins.	Textile: JIS L 1041-1983 A (Japan Law 112) or EN ISO 14184- 1:2011 Leather: ISO 17226- 1:2008

CAS No.	Substance Rate of Occurrence*	Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	
	Heavy Metals				
7440-36-0	Antimony (Sb)	Extractable: 30 ppm	Found in or used as a catalyst in polymerisation of polyester, flame retardants, fixing agents, pigments and alloys.	Sample preparation: EN ISO 105- E04:2013 Measurement: EN ISO 17294- 2:2014	
7440-38-2	Arsenic (As)	Extractable: 0.2 ppm Total: 100 ppm for all materials except plastic	Arsenic and its compounds can be used in preservatives, pesticides and defoliants for cotton, synthetic fibres, paints, inks, trims and plastics.	Sample preparation: Extractable: Textiles: EN ISO 105-E04:2013 Leather: DIN EN ISO 17072-1:2014 Total: Microwave digestion with H2O2/HNO3 Measurement: EN ISO 17294-2 :2014	
7440-43-9	Cadmium (Cd)	Extractable: 0.1 ppm Total: Adults: 75 ppm Children and babies: 40 ppm	Cadmium compounds are used as pigments (especially in red, orange, yellow and green); as a stabilizer for PVC; and in fertilizers, biocides and paints. The next update will lower the total limit to 40 ppm for all.	Sample preparation: Extractable: Textiles: EN ISO 105-E04:2013 Leather: DIN EN ISO 17072-1:2014 Total: Microwave digestion with H2O2/HNO3 Measurement: EN ISO 17294- 2:2014	Pentland modification High risk of occurrence in some products (Red risk rating)

CAS No.	Substance Rate of Occurrence*	Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	
	Heavy Metals continued				
7440-47-3	Chromium (Cr)	Extractable for textiles: 1 ppm Leather footwear for babies: 60 ppm	Chromium compounds can be used as dyeing additives, dye-fixing agents, colourfastness after-treatments, dyes for wool, silk and polyamide (especially dark shades) and leather tanning.	Sample preparation: EN ISO 105- E04:2013 Measurement: EN ISO 17294- 2:2014	Pentland modification 60 ppm for all leather
18540-29-9	Chromium VI	Extractable: Adults: 3 ppm Children and babies: 0.5 ppm Knitted textiles, not leather	Though typically associated with leather tanning, Chromium VI also may be used in the dyeing of wool (after the chroming process).	Sample preparation: Textile: EN ISO 105-E04:2013 Leather ageing: Conditions for leather ageing: 24 hours, 80 degrees C, maximum 5% relative humidity, no ventilation; EN 17075-1:2015 Measurement: Textile: EN ISO 17294-2 Leather: EN 17075-1:2015 Ageing test is used at brand discretion.	Pentland clarification 3 ppm for all leather 0.5 ppm in knitted textiles for children and babies
7440-48-4	Cobalt (Co)	Extractable: 1 ppm	Cobalt and its compounds can be used in alloys, pigments, dyestuff, and the production of plastic buttons.	Sample preparation: EN ISO 105- E04:2013 Measurement: EN ISO 17294-2	
7440-50-8	Copper (Cu)	Extractable: 25 ppm	Copper and its compounds can be found in alloys and pigments, and in textiles as an antimicrobial agent.	Sample preparation: EN ISO 105- E04:2013 Measurement: EN ISO 17294- 2:2014	

CAS No.	Substance Rate of Occurrence*	Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	
7439-92-1	Heavy Metals continued Lead (Pb)	Extractable: Adults and children: 1 ppm Babies: 0.2 ppm Total: 90 ppm	May be associated with plastics, paints, inks, pigments and surface coatings.	Sample preparation: Extractrable: EN ISO 105- E04:2013 Total: Microwave digestion with H202/HNO3 Lead in paint and surface coating: CPSIA Section 101 16 CFR 1303 Measurement: EN ISO 17294- 2:2014	Pentland modification High risk of occurrence in some products (Red risk rating)
7439-97-6	Mercury (Hg)	Extractable: 0.02 ppm Total: 0.5 ppm	Mercury compounds can be present in pesticides and as contaminants in caustic soda (NaOH). They may also be used in paints.	Sample preparation: Extractrable: EN ISO 105-E04:2013 Total: Microwave digestion with H202/HNO3 Measurement: EN ISO 17294- 2:2014	
7440-02-0	Nickel (Ni)	Extractable: 1 ppm Release: Prolonged skin contact: 0.5 µg/cm²/week Pierced part: 0.2 µg/cm²/week	Nickel and its compounds can be used for plating alloys and improving corrosion-resistance and hardness of alloys. They can also occur as impurities in pigments and alloys.	Sample preparation: Textile: EN ISO 105- E04:2013 Metal parts: EN 12472:2005+ A1:2009 Measurement: Textile: EN ISO 17294-2:2014 Metal parts: EN 1811:2015	
7782-49-2	Selenium (Se)	Extractable:500 ppm	May be found in synthetic fibres, paints, inks, plastics and metal trims.	Sample preparation: EN ISO 105- E04:2013 Measurement: EN ISO 17294-2:2014	

CAS No.	Substance Rate of Occurrence*		Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	
	N-Nitrosamine					
62-75-9	N-nitrosodimethylamine (NDMA)					
55-18-5	N-nitrosodiethylamine (NDEA)					
621-64-7	N-nitrosodipropylamine (NDPA)				GB/T 24153-2009	
924-16-3	N-nitrosodibutylamine (NDBA)					
100-75-4	N-nitrosopiperidine (NPIP)		0.5 ppm each	Can be formed as by-product in the production of		
930-55-2	N-nitrosopyrrolidine (NPYR)		0.5 ppin each	rubber.		
59-89-2	N-nitrosomorpholine (NMOR)					
614-00-6	N-nitroso N-methyl N-phenylamine					
	(NMPhA)					
612-64-6	N-nitroso N-ethyl N-phenylamine (NEPhA)					
	Organotin Compounds					
Various	Dibutyltin (DBT)			Class of chemicals combining tin and organics		
Various	Dioctyltin (DOT)		1 ppm each	such as butyl and phenyl groups. Organotins are		
Various	Monobutyltin (MBT)			predominantly found in the environment as		
Various	TributyItin (TBT)		0 5 nnm agab	antifoulants in marine paints, but they can also		
Various	Triphenyltin (TPhT)		0.5 ppm each	be used as biocides (e.g., antibacterials),	CEN/ISO	
Various	All tri-substituted Organotin compounds		1 ppm each	catalysts in plastic and glue production, and heat stabilizers in plastics/rubber. In textiles and apparel, organotins are associated with plastics/rubber, inks, paints, metallic glitter, polyurethane products and heat transfer material.	16179:2012	

CAS No.	Substance Rate of Occurrence*	Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement
	Ortho-phenylphenol			
90-43-7	Ortho-phenylphenol (OPP)	1000 ppm	OPP can be used for its preservative properties in leather or as a carrier in dyeing processes.	Sample Preparation: §64 BVL B 82.02.08 Measurement: GC-MS, LC-MS for confirmation
	Ozone-depleting Substances			
Various	See Regulation (EC) No 1005/2009 for a complete list.		Ozone-depleting substances are prohibited from use.	KOH extraction, 15 hours at 90 degrees C; § 64 LFGB B 82.02-08 or DIN EN ISO 17070:2015
	Perfluorinated and Polyfluorinated Chemicals (PFCs)			
2795-39-3	PerfluorooctaneSulfonate (PFOS)		PFOA and PFOS may be present as unintended	
3825-26-1	Perfluorooctanoic Acid (PFOA)	1 μg/m2 each	byproducts in long-chain commercial water, oil and stain repellent agents. PFOA may also be used in polymers like polytetrafluoroethylene (PTFE)	CEN/TS 15968:2014

CAS No.	Substance Rate of Occurrence*	Limits Raw Mater Finished Product	rial &	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	
	Pesticides, Agricultural					
Various	See Appendix A for a complete list.	0.5 ppm		May be found in natural fibres, primarily cotton.	ISO 15913/DIN 38407 F2 or EPA 8081/EPA 8151A or BVL L 00.00- 34:2010-09	
	Phthalates					
28553-12-0	Di-lso-nonylphthalate (DINP)					
117-84-0	Di-n-octylphthalate (DNOP)					
117-81-7	Di(2-ethylhexyl)-phthalate (DEHP)			Esters of ortho-phthalic acid (phthalates) are a class of organic compound commonly added to		
26761-40-0	Diisodecylphthalate (DIDP)					
85-68-7	Butylbenzylphthalate (BBP)			plastics to increase flexibility. They are		
84-74-2	Dibutylphthalate (DBP)			sometimes used to facilitate the moulding of		
84-69-5	Diisobutylphthalate (DIBP)			plastic by decreasing its melting temperature.		Pentland
68515-42-4	Di(C7-C11 alkyl) phthalate (DHNUP), linear + branched			Phthalates can be found in: Flexible plastic components (e.g., PVC)	Sample preparation: CPSC-CH-C1001-09	modification
71888-89-6	Di(C6-C8 alkyl) phthalate (DIHP), branched, C7 rich	500 ppm 6 Total: 100		Print pastes Adhesives Plastic buttons	Measurement: Textile:	The use of PVC must be approved by Pentland.
117-82-8	Di(2-methoxyethyl) phthalate (DMEP)	10.01. 100	о ррш	Plastic buttons Plastic sleevings	GC-MS, EN ISO	. 5.6
84-75-3	Di-n-hexylphthalate (DnHP)			Polymeric coatings	14389:2014	Any PVC used must be free from the listed
84-66-2	Diethylphthalate (DEP)			,	Leather:	phthlates
605-50-5	Diisopentylphthalate (DIPP)			The listed phthalates are those most commonly	GC-MS	
776297-69- 9	n-Pentylisopentylphthalate (NPIPP)			used across industry sectors. Find more information about phthalates restricted by		
131-18-0	Di-n-pentylphthalate (DPP)			legislation in the REACH SVHC list, which is		
68515-50-4	Dihexylphthalate, branched + linear			updated frequently.		
131-11-3	Dimethylphthalate (DMP)			apasita squoriuj.		
84777-06-0	1,2-Benzenedicarboxylic acid, dipentylester, branched + linear					

CAS No.	Substance Rate of Occurrence* Polycyclic Aromatic Hydrocarbons (PAHs)	Limits Raw Ma Finished Product	terial & d	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	
83-32-9 208-96-8 120-12-7 191-24-2 86-73-7 206-44-0 193-39-5 91-20-3 85-01-8 129-00-0 56-55-3 50-32-8 205-99-2 192-97-2 205-82-3 207-08-9 218-01-9 53-70-3	Acenaphtene Acenaphthylene Anthracene Benzo(g,h,i)perylene Fluorene Fluoranthene Indeno(1,2,3-cd)pyrene Naphthalene** Phenanthrene Pyrene Benzo(a)anthracene Benzo(a)pyrene Benzo(b)fluoranthene Benzo[e]pyrene Benzo(k)fluoranthene Chrysene Dibenzo(a,h)anthracene	No individua I restrictio n 1 ppm each Child care articles: 0.5 ppm each	Total: 10 ppm	PAHs are natural components of crude oil and are common residues from oil refining. PAHs have a characteristic smell similar to that of car tires or asphalt. Oil residues containing PAHs are added to rubber and plastics as a softener or extender and maybe found in rubber, plastics, lacquers and coatings. PAHs are often found in the outsoles of footwear and in printing pastes for screen prints. PAHs can be present as impurities in Carbon Black. They also maybe formed from thermal decomposition of recycled materials during reprocessing **Naphthalene: Dispersing agents for textile dyes may contain high residual naphthalene concentrations due to the use of low-quality naphthalene derivatives (e.g., poor-quality naphthalene sulphonate formaldehyde condensation products).	AFPS GS 2014	Pentland modification High risk of occurrence in some products (Red risk rating)

CAS No.	Substance Rate of Occurrence*		Limits Raw Material & Finished Product	Potential Uses Textile Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	
	Volatile Organic Compounds (VOCs)					
71-43-2	Benzene		5 ppm			
56-23-5	Carbon tetrachloride				120 degrees C for one hour headspace solvent extraction GC-MS; Methanol extraction at 60 degrees	
67-66-3	Chloroform					
107-06-2	1,2-Dichloroethane			These VOCs should not be used in textile auxiliary chemical preparations. They are also associated with solvent-based processes such as solvent-based polyurethane coatings and		
75-35-4	1,1-Dichloroethylene					Pentland modification
127-10-5	Dimethylacetamide (DMAC)					All results above 5
76-01-7	Pentachloroethane					ppm must be reported so that Pentland can map solvent usage in the supplybase
630-20-6	1,1,1,2- Tetrachloroethane		1000 ppm oach			
79-34-5	1,1,2,2- Tetrachloroethane		1000 ppm each	glues/adhesives. They should not be used for		
127-18-4	Tetrachloroethylene (PER)			any kind of facility cleaning or spot cleaning.		
108-88-3	Toluene					
71-55-6	1,1,1- Trichloroethane					
79-00-5	1,1,2- Trichloroethane					
79-01-6	Trichloroethylene					
1330-20-7	Xylenes (meta-, ortho-, para-)					

Appendix A: Pesticides, Agricultural

CAS No.	Pesticide Name	CAS No.	Pesticide Name	CAS No.	Pesticide Name
93-72-1	2-(2,4,5-trichlorophenoxy) propionic acid, its salts and compounds	120-36-2	Dichloroprop	319-86-8	g-Hexachlorocyclohexane with and without Lindane
93-76-5	2,4,5-T	115-32-2	Dicofol	118-74-1	Hexachlorobenzene
93-72-1	2,4,5-TP ChemRRV	141-66-2	Dicrotophos	465-73-6	Isodrine
94-75-7	2,4-D	60-57-1	Dieldrine	4234-79-1	Kelevane
309-00-2	Aldrine	60-51-5	Dimethoate	143-50-0	Kepone
86-50-0	Azinophosmethyl	88-85-7	Dinoseb, its salts and acetate	7784-40-9	Lead hydrogen arsenate
2642-71-9	Azinophosethyl	57648-21-2	DTTB (Timiperone)	58-89-9	Lindane
4824-78-6	Bromophos-ethyl	115-29-7	Endosulfan	121-75-5	Malathione
2425-06-1	Captafol	959-98-8	Endosulfan I (alpha)	94-74-6	MCPA
63-25-2	Carbaryl	33213-65-9	Endosulfan II (beta)	94-81-5	MCPB
510-15-6	Chlorbenzilat	72-20-8	Endrine	93-65-2	Mecoprop
57-74-9	Chlordane	66230-04-4	Esfenvalerate	10265-92-6	Metamidophos
6164-98-3	Chlordimeform	106-93-4	Ethylendibromid	72-43-5	Methoxychlor
470-90-6	Chlorfenvinphos	56-38-2	Ethylparathione	2385-85-5	Mirex
1897-45-6	Chlorthalonil	51630-58-1	Fenvalerate	6923-22-4	Monocrotophos
56-72-4	Coumaphos	1336-36-3		56-38-2	Parathion
68359-37-5	Cyfluthrin	53469-21-9	Halogenated biphenyls, including	298-00-0	Parathion-methyl
91465-08-6	Cyhalothrin	Various	Polychlorinatedbiphenyl (PCB)	608-90-2	Pentabromobenzene
52315-07-8	Cypermethrin	Various	Halogenated terphenols, including polychlorinated terphenyl (PCT)	1825-21-4	Pentachloroanisole
78-48-8	S,S,S-Tributylphosphorotrithioate (Tribufos)	Various	Halogenated naphthalenes, including polychlorinated naphthalenes(PCNs)	52645-53-1	Permethrine
52918-63-5	Deltamethrin	Various	Halogenated diarylalkanes	7786-34-7	Phosdrin/Mevinphos
53-19-0	200	99688-47-8	Halogenated diphenylmethanes,	72-56-0	Perthane
72-54-8	DDD	81161-70-8	including Monomethyl-dibromo-	31218-83-4	Propethamphos
3424-82-6	DDE	76253-60-6	diphenyl methane, Monomethyl- dichloro-diphenyl methane, and Monomethyl-tetrachloro-diphenyl methane	41198-08-7	Profenophos
72-55-9	1	76-44-8	Heptachlor	13593-03-8	Quinalphos
50-29-3	DDT	1024-57-3	Heptachloroepoxide	82-68-8	Quintozene
789-02-6	DDT	36355-01-8	Hexabromobiphenyl	8001-50-1	Strobane
333-41-5	Diazinone	319-84-6	a-Hexachlorocyclohexane w ith and w ithout Lindane	297-78-9	Telodrine
1085-98-9	Dichlofluanide	319-85-7	b-Hexachlorocyclohexane w ith and w ithout Lindane	8001-35-2	Toxaphene
120-36-5	Dichloroprop			731-27-1	Tolylfluanide

Supplementary Information

The following websites provide supplementary detail and guidance:

Material definitions and related test parameters	www.afirm-group.com/wp-content/uploads/2013/04/AFIRMSupplierToolkit.pdf
AFIRM supplier toolkit (Chinese, Vietnamese and Spanish translations available)	www.afirm-group.com/toolkit/
Selection of compliant dyes and chemicals	http://www.etad.com http://www.tegewa.de/en/tegewa-ev.html
Additional restricted substances with possible relevance	http://echa.europa.eu
Candidate list of substances of very high concern (SVHC)	http://echa.europa.eu/de/candidate-list-table
Overview of legal chemical limits and country of origin	https://www.wewear.org/industry-resources/restricted- substances-list/
Regulated volatile organic compounds (VOCs), mainly the EC 842/2006	http://eur- lex.europa.eu/LexUriServ/LexUriServ.do?uri=OJ:L:2006:161:00 01:0011:EN:PDF
Regulated VOCs, EC 1005/2009	http://eur- lex.europa.eu/LexUriServ/LexUriServ.do?uri=OJ:L:2009:286:00 01:0030:EN:PDF





